

Twin Kut 230

TAPPING OIL

TWIN KUT 230

Twin Kut 230 is a moderately viscous straight oil metal-cutting fluid that is engineered for use in moderate-duty to extreme-duty threading and tapping operations utilizing all metals. Due to the presence of active sulfur, residues may discolor copper alloys if manufactured components are left unwashed.

Twin Kut 230 is formulated with premium base oils, select chlorinated and sulfurized (active) extreme pressure additives, and fatty compounds. It is a fortified and robust metal-cutting fluid that provides superior threads and taps, reduced chip weld, and prolonged tool life.

OPERATIONAL DATA

All Operations	Use as Received
Viscosity, SUS, 100°F	240
Flash Point, C.O.C.	390°F, Minimum

TYPICAL PHYSICAL PROPERTIES

Appearance	Brown Liquid
Odor	Characteristic
Specific Gravity, 60°F	0.92
Bulk Density	7.67 lbs./gal.
Solubility in Water	Insoluble

FEATURES AND BENEFITS

- Straight Oil Metal-Cutting Fluid
- Tapping & Threading Operations
- Highly Chlorinated EP Additive
- Active Sulfur EP Additive
- Provides Reduced Chip Weld
- Promotes Longer Life of Tooling
- Residues are Readily & Easily Removed

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